

Work Order ID 75787

75787

Page 1

Friday, October 28, 2011 3:39:52 PM

Item ID: D3371-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Pedal Lock Assembly
 Start Date: 10/28/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/31/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference: KEYED UNALIKE - Rework

Approvals: Process Plan: mf Date: 11-10-28 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3371	Rev B								

180 0.00

180

Small Fab

Small Fab

Memo

PULL FROM STOCK D3371-041
(ALIKE)

AND REWORK PEDAL LOCK WITH UNALIKE KEY

190

190

QC

Quality Control

QC5- Inspect part completeness to step on W/O 0.00

Memo

200

200

Packaging

Packaging

Identify as per dwg & Stock Location: _____ 0.00

Memo

ID AND STOCK UNDER NEW BATCH NUMBER AND ENSURE IT IS
KEYED UNALIKE

SB 11/10/31

①

P70

D3371-TO 122167

11/10/31 ①

11/10/31

W/O: 15787		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3371-041 PAR #: N/A Fault Category: Finishing NCR: Yes No DQA: A Date: 11.11.03
 Resolution: Rework Disposition: Rework QA: N/C Closed: _____ Date: _____

NCR: 11-949		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/10/31	181	Pedal lock had too many chips in the paint to touch up.	CP 11/10/31 PSJ/mr	Strip? Re-powder coat as per QSI 005. Start Time: 2:00 Temp: 320°F Finish time: 2:30	M-L 11/10/31	M/M 11/10/31	CP 11/10/31 PSJ/mr	M/M 11/10/31

NOTE: Date & initial all entries

75787

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N900040100

Setup Start *NS1*

Stop ***NS2***

Cust Item ID:

Start Date: 10/28/2011 **Start Qty:** 1.00

*** 1 ***

Customer:

Required Date: 10/31/2011 **Req'd Qty:** 1.00

*** 1 ***

Reference: KEYED UNALIKE

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

0.00

210

QC

Memo

0.00

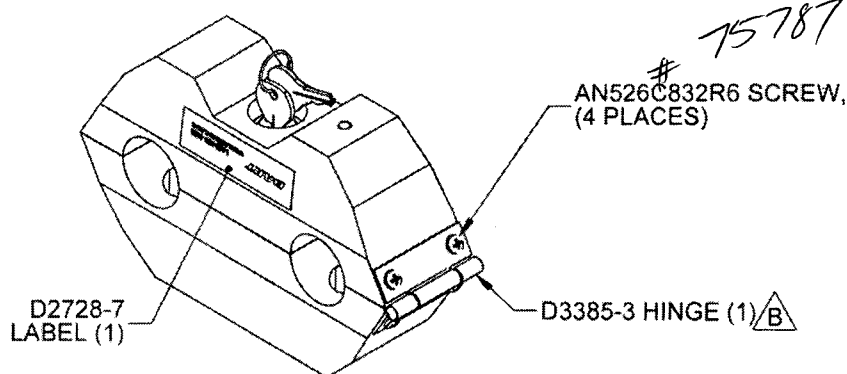
Quality Control

11/10/31 ~~11~~

MF 11-10-31

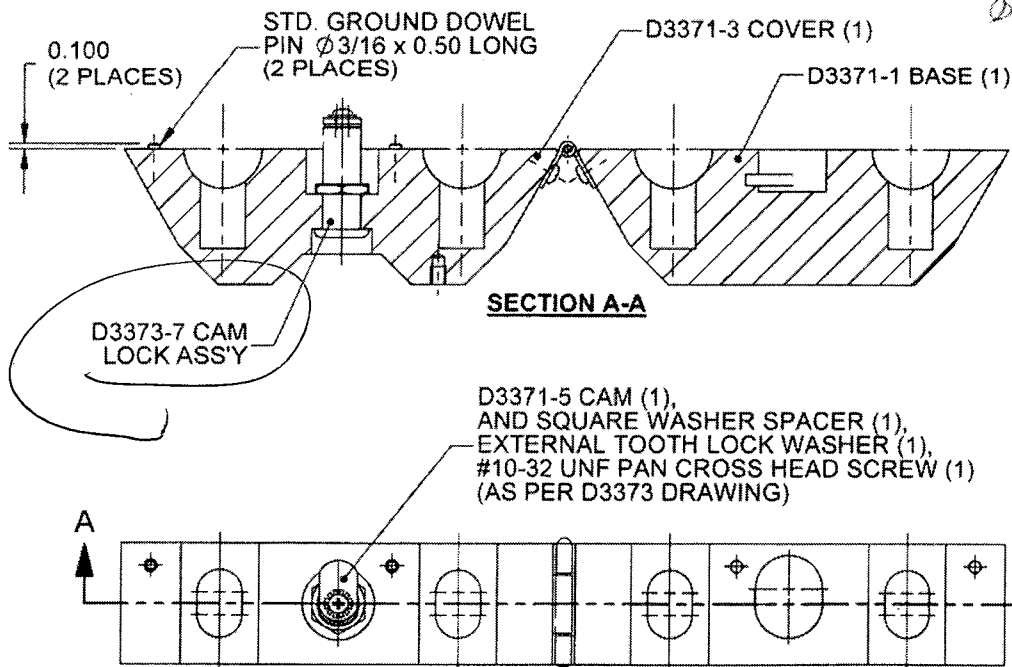


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3371	REV. B SHEET 1 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:3
A	04.12.06	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	



PEDAL LOCK SHOWN LOCKED WITH KEY

RELEASED
05/04/28



D3371-051 PEDAL LOCK ASSEMBLY

NOTES:

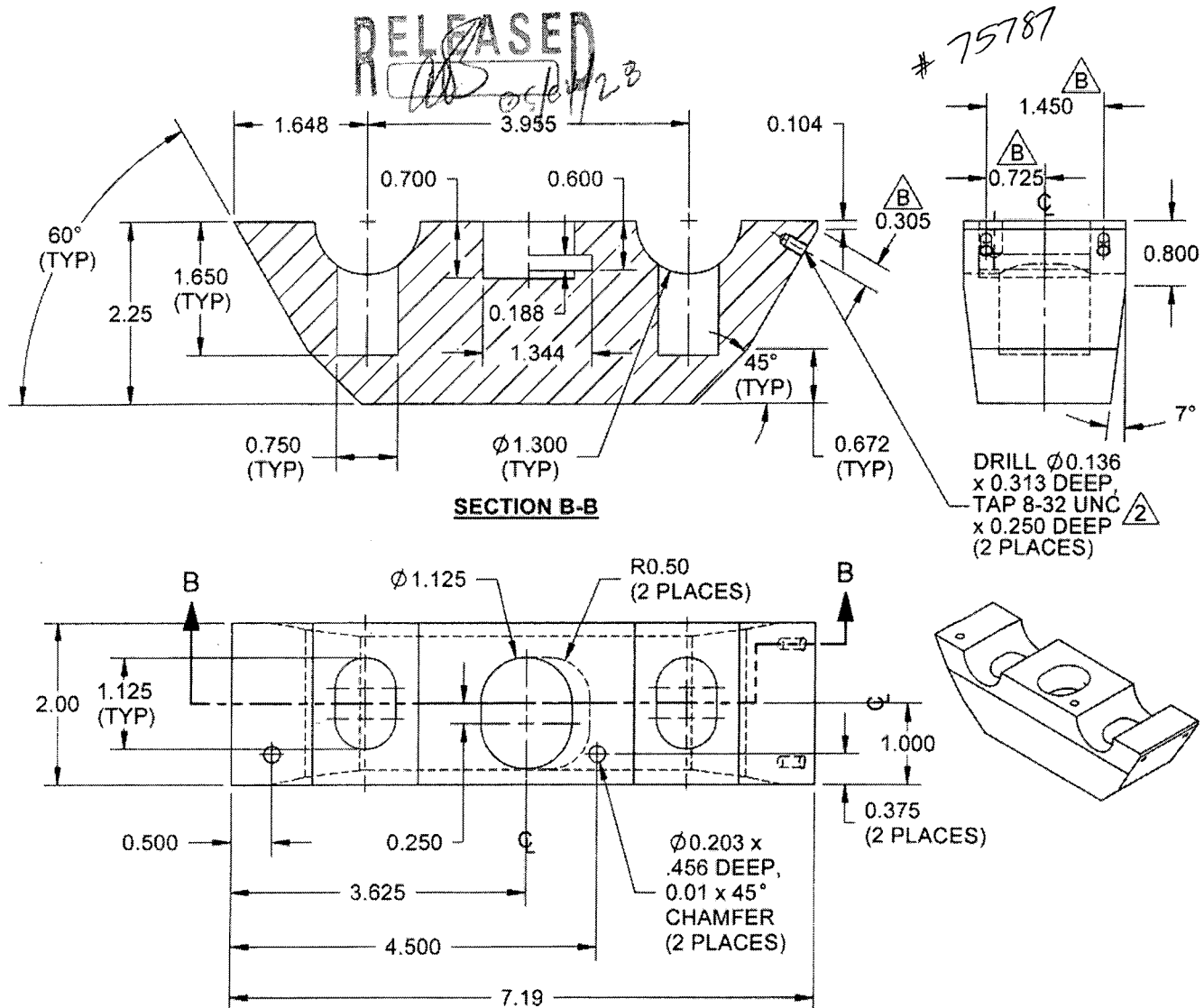
- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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DESIGN 43	DRAWN BY 43	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. D3371	REV. B SHEET 2 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:2



NOTES:

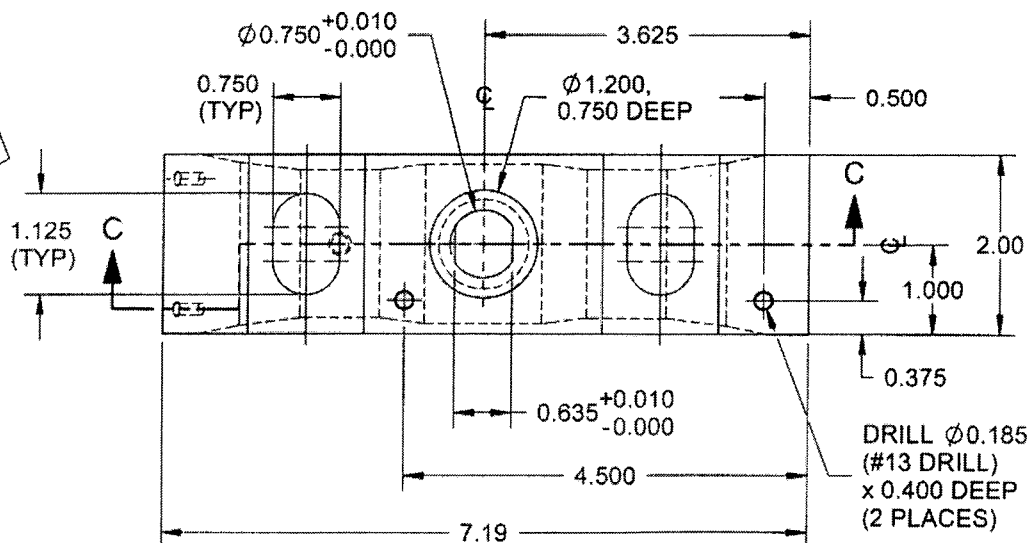
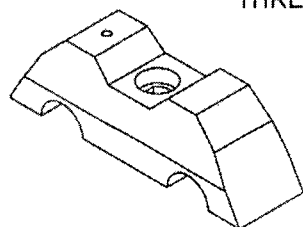
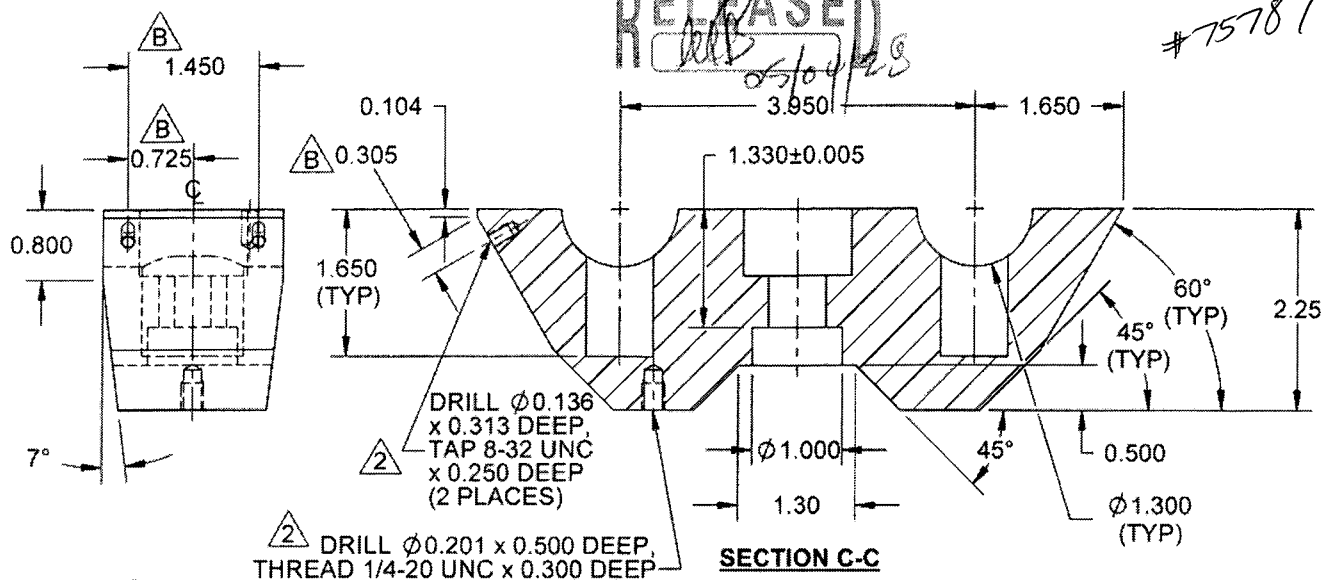
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. B SHEET 3 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:2



D3371-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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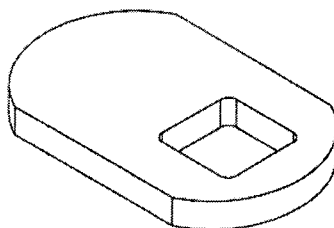
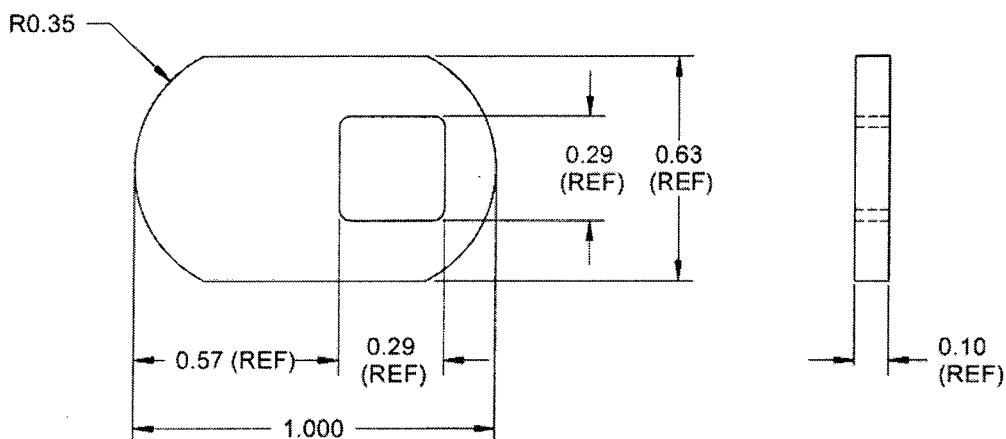


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. B SHEET 4 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 2:1

RELEASED
[Signature]
05/04/23

SPECIFICATION CONTROL DRAWING

75787



D3371-5 CAM

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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